

O-Ring Characteristics Are Used Method

Method	Use environment	Illustrate
Thickness selection	Compression rate maintained at 25%	Thicker sealing rings are more secure and less likely to be twisted.
Selection at high pressure	Below low pressure (70kg/cm2)	The elasticity of the O-ring itself will form a self-sealing,
		which has a sealing effect.
		In order to prevent the O-ring from being squeezed out of the gap outside the groove, and thus damaged or leaked, it is necessary to Back up ring.
		Back up ring installation method:
	Above high pressure (70kg/cm2)	Pressure is on both sides: B+ ●+B
		Pressure is unilateral: Pressure+ ●+B
		Types of Back up ring: Boundless Beveled Spiral (good effect) (easy to install)
Selection of other uses	For sports	1. For Piston Seal: Use 2 O-rings for better sealing.
	For cylindrical surface fixing	 For Rod Seal: Use 1 O-ring and 1 Rod Dust Seal. The compression ratio and groove size are the same as those for sports. In order to prevent the O-ring of P specification from slackening due to tolerance, and the phenomenon of inclusion occurs, the inner diameter is larger than (150mm or more), and the O-ring with a smaller size can be used.
	For flat fixing	1. Under internal pressure, the outer periphery of the O-ring should be designed to be close to the outer wall of the groove. 2. Under external pressure, the inner circumference of the O-ring should be designed to be close to the inner wall of the groove.
	For vacuum flange	When used in vacuum machinery, please pay special attention to the correction of the contact surface and the selection of rubber materials that meet the degree of vacuum.
	For triangular groove	The size of the triangular groove requires 1.3 to 1.4
Notes on installation		times the diameter of the O-ring wire. 1. If the O ring has to pass through the screw or the acute angle, care should be taken not to damage the design Fixture for O ring. 2. When installing the O-ring in the groove, please do not twist it.
		 3. When installing the O-ring, apply sealing fluid to the mounting surface and the O-ring. 4. Reuse of the O ring should be avoided. 5. Do not use gasoline to clean the machine with the O-ring, which will cause the rubber material to expand.
How to store the O ring		 Please place the O-ring in a shaded place, away from direct sunlight. Please place the O-ring in a place with little ventilation, and keep it away from heat sources.
		3. Do not hang with hooks, screws, ropes, etc.